

### Application note – Soaps, creams and lotions

There are many commonly used products within personal care. Soaps, creams and lotions represent a significant piece of the various product categories excluding cosmetics and perfumes. One important element of formulating the above-mentioned products is to have a solid base of ingredients and approaches. Below we have summarized a few products and ingredients which will greatly assist you in formulating your high-end products.

#### **Product examples**



# A Sunflower oil based cream with the help of Pair2Phase 1

The Pair2Phase 1 and 2 products from Schill+Seilacher are designed to provide an easy and effective way to formulate creams and lotions. In this case we simply prepared a base of 25% Sunflower oil in water.

Due to its lamellar micelles formed it provides an efficient way to retain moisture. Pair2Phase generally also results in non-sticky lotions and creams with good water resistance, e.g. in the use in sun care products.

#### Formulation\*:

4.5% Pair2Phase125.5% Sunflower oil

Optionally preservative. \*Balance with water

Procedure: Pair2Phase1 is dissolved in Sunflower oil at  $80^{\circ}$ C. Complete dissolution was not reached but did not cause issues in the cream formation. Under heavy stirring water ( $80^{\circ}$ C) is added at a slow but steady pace. After full addition of the water the emulsion is left to cool under stirring. The Cream formation takes place at  $50^{\circ}$ C to form a thick and smooth cream. See picture above.

Additional components such as glycols, butters, glycerol and actives can be added to form a ready cream.







# A Rapeseed oil based lotion with the help of Pair2phase 1

A very convenient way of making lotions from most lipophilic phases is to employ Pair2phase 1 or 2 from Schill+Seilacher.

Formulation\*:

2.5% Pair2Phase114% Rapeseed oil

Optionally preservative. \*Balance with water

Procedure: Pair2Phase1 is dissolved in Sunflower oil at  $80^{\circ}$ C. Complete dissolution was not reached but did not cause issues in the lotion formation. Under heavy stirring water ( $80^{\circ}$ C) is added at a slow but steady pace. After full addition of the water the emulsion is left to cool under stirring. The lotion formation takes place at  $50^{\circ}$ C to form a smooth and viscous lotion. See picture above.

Additional components such as glycols, butters, glycerol and actives can be added to form a ready cream.



### Compact foam soap from Perlastan SC 25 NKW

Perlastan SC 25 NKW is a sulphate free, very mild, high foaming surfactant. Perlastan SC 25 NKW is highly suitable for any cleansing application such as hand, body or baby soap.





### **AmphoChem AB**



4% Perlastan SC 25 NKW
0.2% Dissolvine GL-47-S
Optionally preservative. \*Balance with water

Procedure: Mix the ingredients with water. Both the Perlastan and Dissolvine GL-47-S dissolves to produce a foam soap phase. The product is employed using a foam dispenser to produce a very stable and creamy foam.



### Sulphate free soap from self-thickening Rheo2Green 2

Rheo2Green2 is a sulphate free, easy to use, formulation that is self-thickening upon pH-adjustment. This product is used to produce very mild, sulphate free, hand soaps, shampoos, pet care products and more.

Formulation\*:

33% Rheo2Green2 Citric acid for pH adjustment

 $Optionally\ preservative.\ Optionally\ Dissolvine\ GL-47S\ for\ increased\ performance\ and\ Ca^{2*}/Mg^{2*}-control.\ *Balance\ with\ water$ 

Procedure: Mix the Rheo2Green with water. Add Citric acid (in this case as is, i.e. powder), until the optimal pH is reached. Optimal pH is 4.8-4.9 for maximum thickness. In this case it took 2% of Citric acid (on top of the base recipe) to achieve optimal pH and resulting thickness.

Note: The correct surfactant structures are formed within a specific pH-window. This window is 4.7<pH<5.0, with an optimum at 4.8-4.9. This means that "over titration" results in viscosity loss. A weak acid such as Citric acid is recommended.

Additional components such as perfumes, colorants and other are added to form a ready liquid soap.

For inquires or further information please contact your sales representative.

